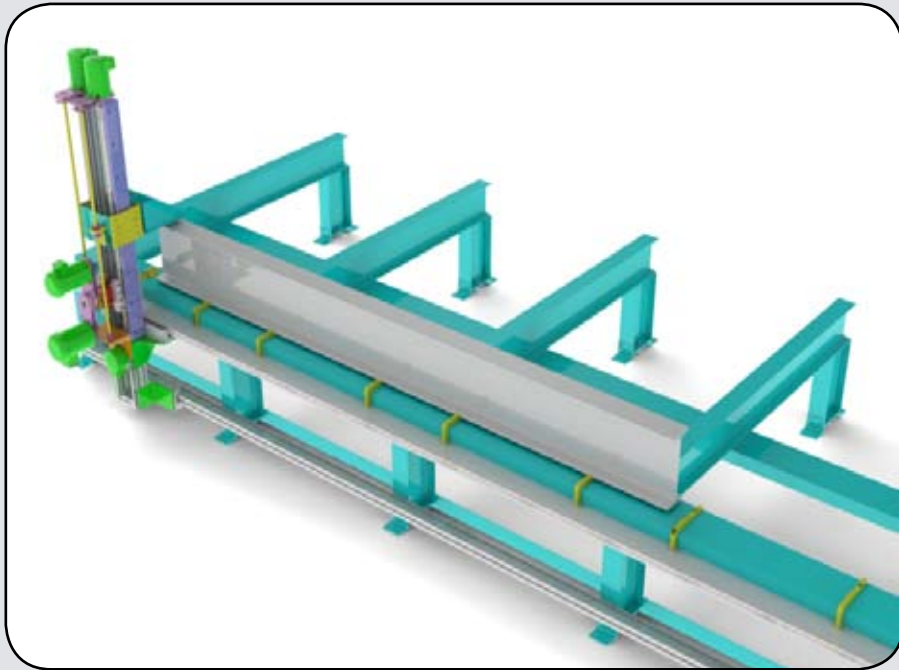


**30%**

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# DBL 15000H AUTOMATIC DRILL

## Automatic Flexible-Application Pattern Drilling



### Features

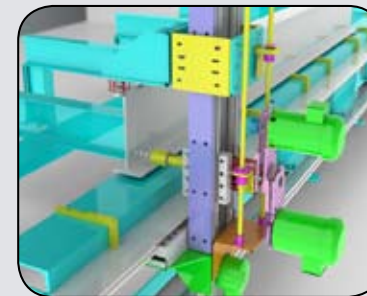
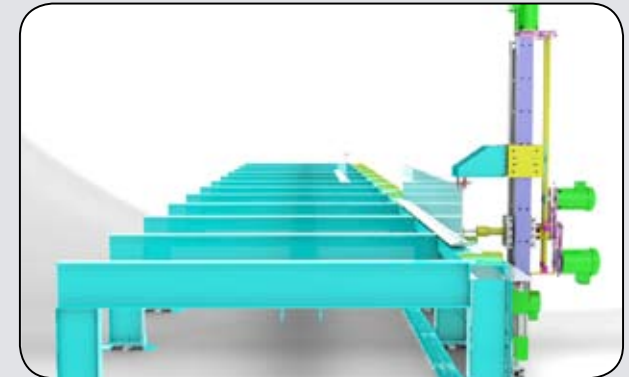
- Two-axis automatic drill positioning and feed
- Up to 250 mm drill stroke with variable stroke rate
- Multiple drill speed profiles optimized for use of step drills
- Through spindle spray mist cooling system
- Drilling torque and feed optimized to each hole drilled
- Full PLC control with HMI touch-screen interface
- Readily process integrable with band, circular or plasma cutting

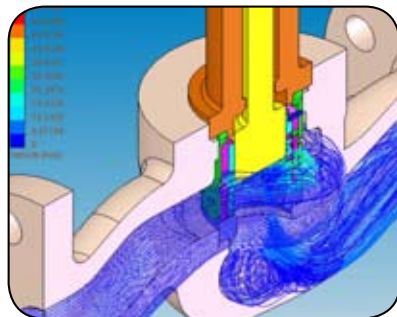
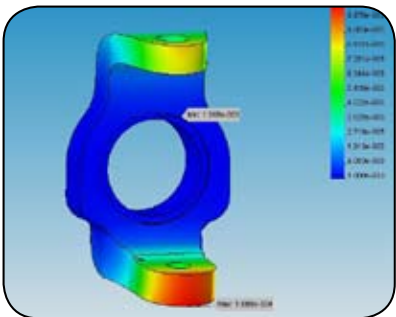
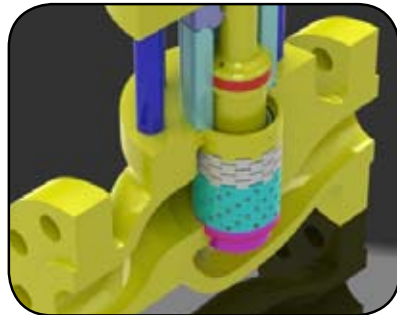
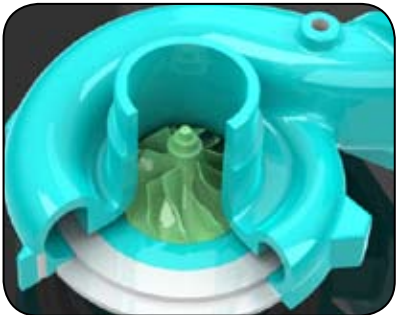
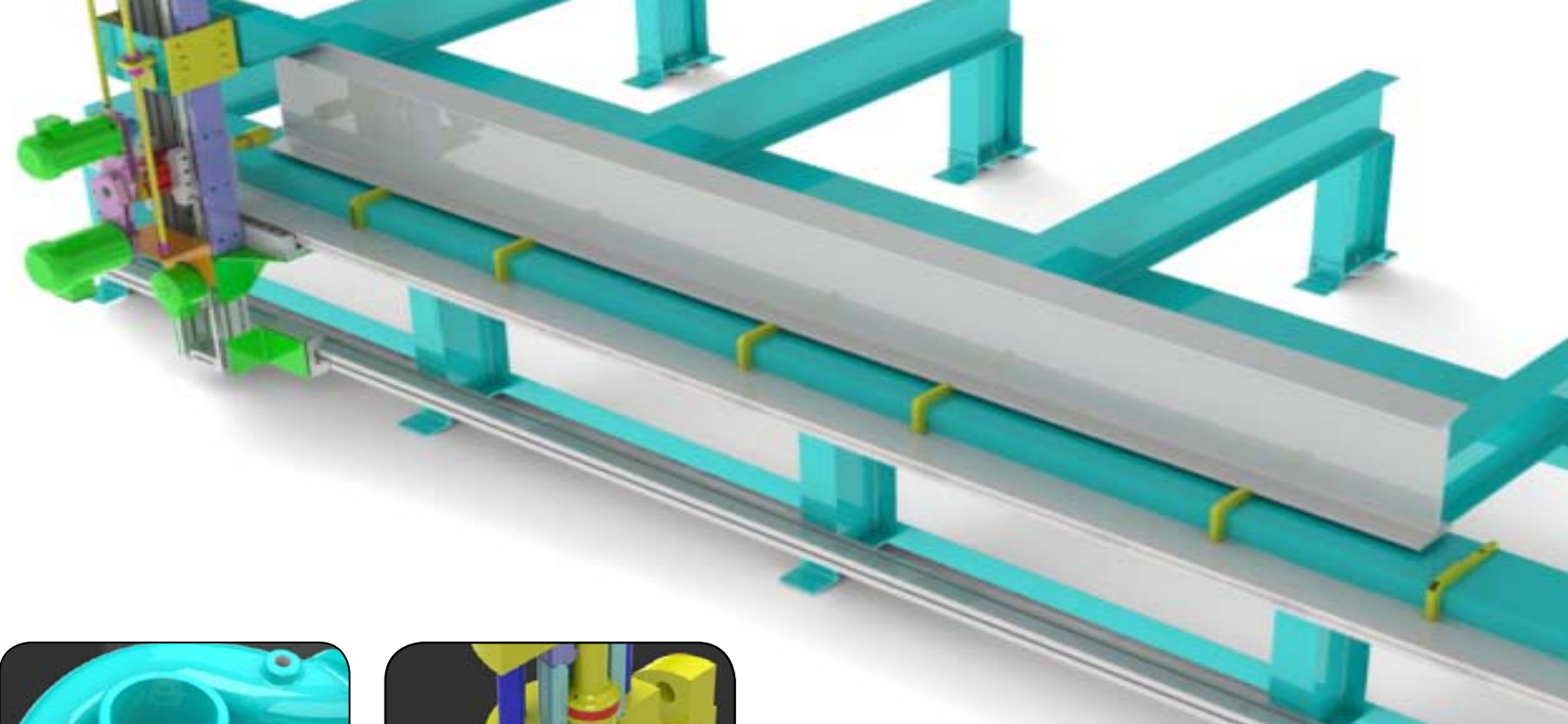
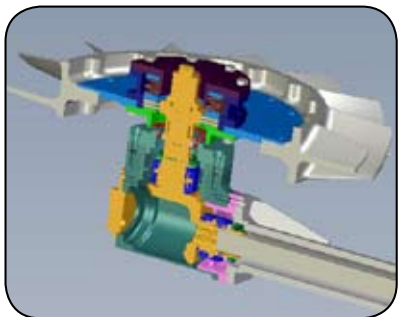
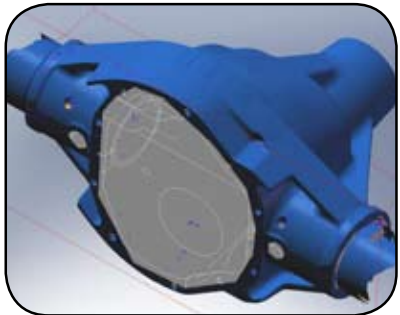
**DBL 15000H** – Structural profile drilling in accurate and flexible patterns in an affordable multi-purpose drilling system.

Automatic two-axis positioning and feed, with full PLC touch-screen control. Automatic calibration, with system locating the edge and calibrating automatically for any beam placed on the table.

Rack and pinion longitudinal rail gantry with up to 15 m stroke and ball-screw vertical drive with up to 1000 mm travel. Rigid electro-magnetic piece-to-drill clamping with direct force transfer, significantly reducing the supporting structure.

Direct from CAD hole pattern input via USB drive – from design to finished piece, no paper or manual data entry. Fully-forklift accessible working table, including additional space for storing beams ready to be drilled.





*Mechanical Design  
Development  
Implementation  
Innovation*



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